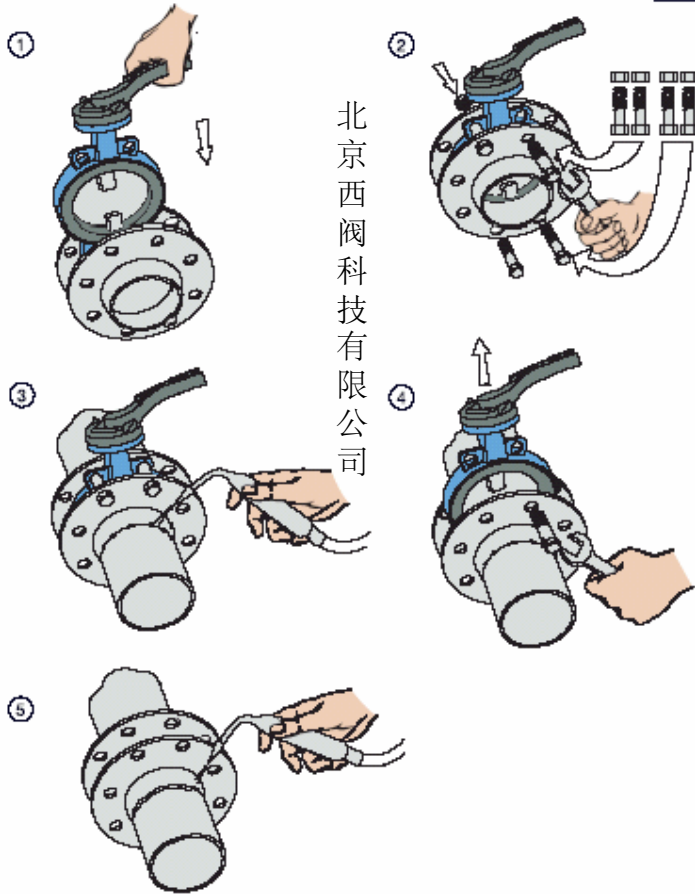
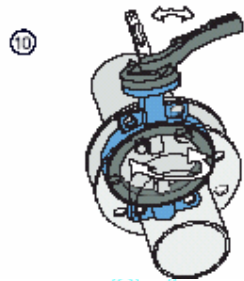
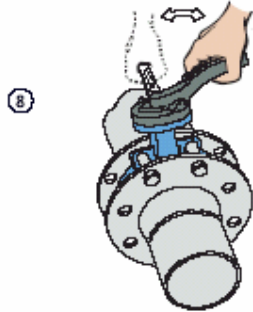
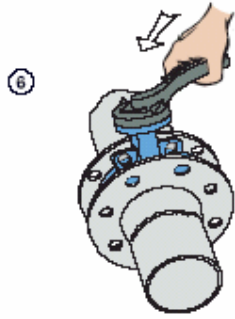


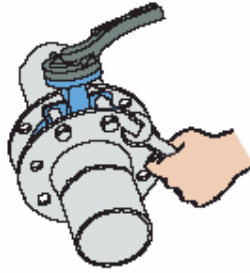
VKF46 蝶阀安装说明



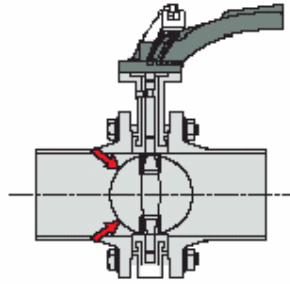
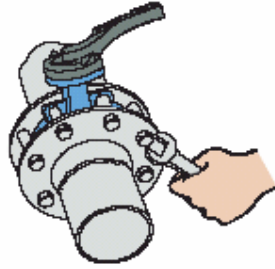
- ① Place valve between the flanges.
把蝶阀放在两法兰盘中间
- ② Align and fix loosely by means of four flange bolts and nuts.
调整对中后用 4 颗螺栓把它们轻轻的固定好
- ③ Spot weld pipe flanges to the pipe.
以点焊的方式把法兰和水管焊接固定
- ④ Remove the valve.
把蝶阀卸下拿掉
- ⑤ Weld flanges to the pipe.
将法兰盘与水管完整的焊接好



7



9



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⑦ Align valve and fasten 4 flange bolts loosely.

对中阀门并用 4 颗螺栓把它们轻轻的固定好

⑧ Open valve disc and check free movement. Leave valve disc slightly open.

开关蝶阀检查阀板能自由转动. 再让阀板处于略微打开的状态

⑨ Fasten all flange bolts tightly and crosswise.

装上所有螺栓并以对角的顺序将其紧固

⑩ Check proper operation. Attention: make sure disc does not hit the pipe. 检查操作.

注意:确保使阀板与水管没有碰撞

⑥ Let flanges cool down and re-install the valve. The valve must move easily between the flanges to prevent damage to the collar. Leave valve disc slightly open.

等法兰盘冷却后再把蝶阀装上. 安装时要防止不要损坏阀体两侧的软密封面. 让阀板处于略微打开的状态